



Dart Aerospace Ltd.
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Canada

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D4406-043
Job Sheet 183829



Part No: D4406-043

Job Qty: 4 ea

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/27/18

Job Tracking No:

Due Date: 10/12/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER DWG PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	10/12/18	10/12/18	0.00	0.00	Start Up Large Fab-2		Dyc 18/10/24
150	Large Fab	4 pcs	10/12/18	10/12/18	0.00	15.38	Large Fab 1		Dyc 18/10/24
160	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC9		EL
165	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		EL
170	Small Fab	4 pcs	10/12/18	10/12/18	0.00	0.80	Small Fab-6		SA 18/10-26
180	QC	4 pcs	10/12/18	10/12/18	0.00	0.00	QC5		38
190	Packaging	4 pcs	10/12/18	10/12/18	0.00	0.00	Packaging3-2 FP-002		9-89 18-10-27
200	QC21-SA	4 Ea	10/12/18	10/12/18	0.00	0.00	QC21		OCT 2 5 2018

BATCH 4 FOR PAINT 138949

DAS
21
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-3	Plate	4 Ea (1 ea)	90-Start up Operation	5120437
D4407-043	Bar Weldment	8 Ea (2 ea)	90-Start up Operation	5113239

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-3	4	0	0
	D4407-043	8	12	0

Part Specifications

Specifications could not be found.



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Plex 9/27/18 11:37 AM Dart.lajeunesse.marie

Container No: S120995



Part: D4406-043

Job No: 183829

Serial No/Batch: S120995

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/24/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval 		
Description Work Order Deviation				Disposition					
							Completed By		
							Lead hand / Supervisor Approval Verification		
							QC / QA Coordinator Approval		

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐	OTHER : _____							
Misidentified	☐	Past Due	☐								